

REPLACEMENT

Dart Aerospace Ltd.

Date: Thursday, 6/5/2008 1:02:03 PM
User: David Duval

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: AFT GUIDE
Job Number	: 05021		
Estimate Number	: 13354		
P.O. Number	:	Part Number	: D3589049 08.06.05
This Issue	: 6/5/2008 S.O. No. :	Drawing Number	: D3589 PROTO
Prsht Rev.	: NC	Project Number	: VR0004
First Issue	: 6/2/2008 Type : R & D LG FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	: <u>08/06/05</u>	Due Date	: 6/9/2008 Qty: 1 Um: Each
Checked & Approved By	:		FD
Comment	: Est Rev:A 08-05-30 new issue DD verified by:ec		

Additional Product

PROTOTYPE
FOR ENGINEERING USE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0 D35895 LATCH GUIDE

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
LINK B05020 PD 08-06-06

3.0 D358919 Aft Guide Plate

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Half Guide Plate B05015 PD 08-06-06

4.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1

Comment: LARGE FABRICATION RESOURCE 1
1- assemble and weld as per dwg D3589 QSI004
304 Stainless Steel
~~4100 Steel~~ rod batch: H105524 PD 08-06-06 (1)

5.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION PD 08/06/06 (1)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

MF 08-06-06

7.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

18-08-06-09 Prototype

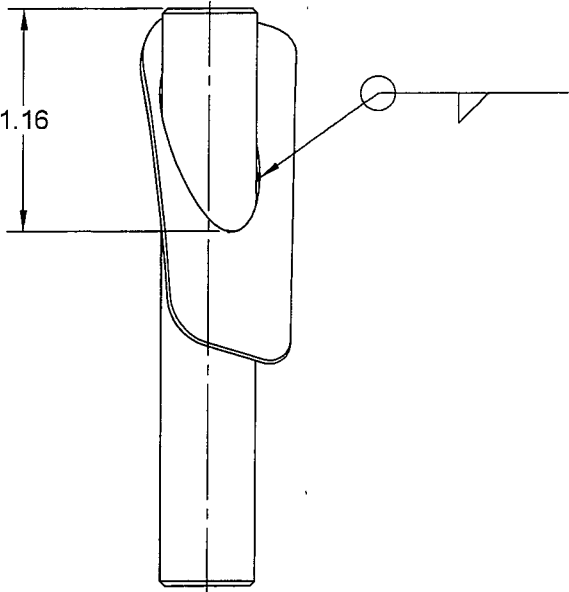
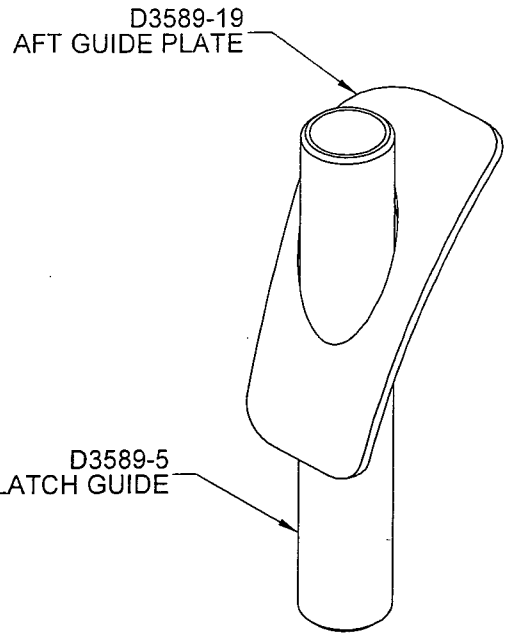
Job Completion



charge to 6/6/08 #00224

MF 08-06-12

4	3	2	1
DESCRIPTION			
FORWARD GUIDE			
AFT GUIDE			
LATCH GUIDE			
FORWARD GUIDE PLATE			
AFT GUIDE PLATE			



D3589-049 AFT GUIDE

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.06.07

NT INK MARKER

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3589	REV. A
MFG. APPR.			SHEET 3 OF 8
APPROVED		TITLE LATCH ASSEMBLY	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	08.05.29		